

Hemoglobin Electrophoresis Procedure



Helena's Hemoglobin Electrophoresis Procedure, using cellulose acetate in alkaline buffer, is intended for the qualitative and quantitative determination of abnormal hemoglobins.

SUMMARY

Hemoglobins (Hb) are a group of proteins whose chief functions are to transport oxygen from the lungs to the tissues and carbon dioxide in the reverse direction. They are composed of polypeptide chains called globin, and iron protoporphyrin heme groups. A specific sequence of amino acids constitutes each of four polypeptide chains. Each normal hemoglobin molecule contains one pair of alpha and one pair of non-alpha chains. In normal adult hemoglobin (HbA), the non-alpha chains are called beta. The non-alpha chains of fetal hemoglobin are called gamma. A minor (3%) hemoglobin fraction called HbA₂ contains alpha and delta chains. In a hereditary inhibition of globin chain synthesis called thalassemia, the non-alpha chains may aggregate to form HbH (β4) or Hb Bart's (α4).

The major hemoglobin in the erythrocytes of the normal adult is HbA and there are small amounts of HbA₂ and HbF. In addition, over 400 mutant hemoglobins are now known, some of which may cause serious clinical effects, especially in the homozygous state or in combination with another abnormal hemoglobin. Wintrobe¹ divides the abnormalities of hemoglobin synthesis into three groups:

- (1) Production of an abnormal protein molecule (e.g. sickle cell anemia)
- (2) Reduction in the amount of normal protein synthesis (e.g. thalassemia)
- (3) Developmental anomalies (e.g. hereditary persistence of fetal hemoglobin (HPFH))

The two mutant hemoglobins most commonly seen in the United States are HbS and HbC. Hb Lepore, HbE, HbG-Philadelphia, HbD-Los Angeles, and HbO-Arab may be seen less frequently.²

Electrophoresis is generally considered the best method for separating and identifying hemoglobinopathies. One protocol for hemoglobin electrophoresis involves the use of two systems.³⁻⁸ Initial electrophoresis is performed in alkaline buffers. Cellulose acetate is the major support medium used because it yields rapid separation of HbA, F, S and C and many other mutants with minimal preparation time. However, because of the electrophoretic similarity of many structurally different hemoglobins, the evaluation must be supplemented by a procedure that measures some other property. A simple procedure which confirms the identification of both HbS and HbC, as well as HbA, HbF and many other mutants, is citrate agar electrophoresis. This method is based on the complex interactions of the hemoglobin with the electrophoretic buffer (acid pH) and the agar support.

Electrophoresis is a simple procedure requiring only minute quantities of hemolysate to provide highly specific (but not absolute) confirmation of the presence of HbS, HbC and HbF as well as several other abnormal hemoglobins.

PRINCIPLE

Very small samples of hemolysates prepared from whole blood are applied to the Titan III[®] Cellulose Acetate Plate. The hemoglobins in the sample are separated by electrophoresis using an alkaline buffer (pH 8.2-8.6), and are stained with Ponceau S Stain. The patterns are scanned on a scanning densitometer, and the relative percent of each band determined.

REAGENTS

1. Supre-Heme[®] Buffer (Cat. No. 5802)

Ingredients: The buffer contains Tris-EDTA and boric acid.

WARNING: FOR IN-VITRO DIAGNOSTIC USE ONLY. NEVER PIPETTE BY MOUTH. DO NOT INGEST. Ingestion of sufficient quantities of boric acid and EDTA can be toxic.

Preparation for Use: Dissolve one package of buffer in 980 mL deionized water. The buffer is ready for use when all material is dissolved and completely mixed.

Storage and Stability: The packaged buffer should be stored at 15 to 30°C and is stable until the expiration date indicated on the package and box. The buffer solution is stable two months when stored at 15 to 30°C.

Signs of Deterioration: Do not use packaged buffer if the material shows signs of dampness or discoloration. Discard the buffer solu-

tion if it shows signs of bacterial contamination.

2. Hemolysate Reagent (Cat. No. 5125)

Ingredients: The reagent contains 0.005 M EDTA in deionized water with 0.07% potassium cyanide added as a preservative.

WARNING: FOR IN-VITRO DIAGNOSTIC USE ONLY. DO NOT PIPETTE BY MOUTH. The reagent contains a small amount of potassium cyanide.

Preparation for Use: The reagent is ready to use as packaged.

Storage and Stability: The reagent should be stored at 15 to 30°C and is stable until the expiration date indicated on the bottle.

Signs of Deterioration: The reagent should be clear and colorless.

3. Ponceau S Stain (Cat. No. 5526)

Ingredients: The reconstituted stain is 0.5% (w/v) Ponceau S in an aqueous solution of 10% (w/v) sulfosalicylic acid.

WARNING: FOR IN-VITRO DIAGNOSTIC USE. DO NOT INGEST. HARMFUL IF SWALLOWED.

Preparation for Use: Dissolve one vial of stain in 1 L of deionized water.

Storage and Stability: The stain should be stored at 15 to 30°C and is stable until the expiration date indicated on the container. It may be stored in the bottle or in a tightly closed staining dish and may be reused multiple times if properly stored.

Signs of Deterioration: Do not use the stain solution if excessive evaporation occurs, or if large amounts of precipitate appear.

4. Clear Aid (Cat. No. 5005)

Ingredients: The reagent contains polyethylene glycol.

WARNING: FOR IN-VITRO DIAGNOSTIC USE. DO NOT INGEST.

Preparation for Use: Clear Aid is used as the clearing solution which is prepared as follows:

30 parts glacial acetic acid

70 parts absolute methanol

4 parts Clear Aid

Storage and Stability: Store the prepared clearing solution at 15 to 30°C in a tightly closed container to prevent evaporation of the methanol. When evaporation occurs, the plates may delaminate. Water contamination from over-use of the clearing solution will cause the plate to be cloudy. The reagent is stable until the expiration date indicated on the bottle.

Signs of Deterioration: Clear Aid should be a clear, colorless liquid, although it may appear cloudy when cold. Do not use the material upon evidence of gross contamination or discoloration. Discard the prepared Clear Aid if plates appear cloudy after the clearing procedure.

5. PermaClear Solution (Cat. No. 4950) - Optional

Ingredients: N-methyl pyrrolidinone and PEG.

WARNING: FOR IN-VITRO DIAGNOSTIC USE - IRRITANT - DO NOT PIPETTE BY MOUTH. VAPOR HARMFUL. In case of contact, flush affected areas with copious amounts of water. Get immediate attention for eyes.

Preparation for Use: Add 55 mL PermaClear to 45 mL deionized water and mix well.

Storage and Stability: PermaClear should be stored at 15 to 30°C and is stable until the expiration date on the bottle.

Signs of Deterioration: Discard the PermaClear Solution if the plates turn white and do not clear as expected.

6. Titan III-H Plates (Cat. No. 3021, 3022)

Ingredients: Cellulose acetate plates.

WARNING: FOR IN-VITRO DIAGNOSTIC USE.

Preparation for Use: The plates are ready for use as packaged.

Storage and Stability: The plates should be stored at 15 to 30°C and are stable indefinitely.

INSTRUMENTS

Any high quality scanning densitometer capable of scanning a cleared cellulose acetate plate at 525 nm may be used. Recommended is the Helena EDC (Cat. No. 1376), CliniScan[®] 3 (Cat. No. 1680) or other Helena scanners.

SPECIMEN COLLECTION AND HANDLING

Specimen: Whole blood collected in tubes containing EDTA or heparin is the specimen of choice.

Specimen Preparation: Specimen hemolysates are prepared as outlined in the STEP-BY-STEP METHOD.

Specimen Storage and Stability: Whole blood samples may be stored up to one week at 2 to 6°C.

PROCEDURE

Materials Provided: The following materials needed for the procedure are available from Helena Laboratories.

Hardware	Cat. No.
Super Z-12 Applicator Kit (12 samples)	4093
Super Z Applicator Kit (8 samples)	4088
Zip Zone Chamber	1283
Microdispenser and Tubes	6008
1000 Staining Set	5122
Bufferizer	5093
I.O.D.	5116
Titan Plus Power Supply	1504

Consumables

Titan® III-H Cellulose Acetate (94 mm x 76 mm)-12 samples	3021
Titan® Cellulose Acetate (76 mm x 60 mm)-8 samples	3022
Supre-Heme Buffer	5802
Hemo AFSA ₂ Control	5330
Hemo AA ₂ Control	5328
Hemo AFSC Control	5331
Hemo ASA ₂ Control	5329
Hemolysate Reagent	5125
Ponceau S	5526
Clear Aid	5005
Titan Blotter Pads	5034
Zip Zone® Prep	5090
Titan Plastic Envelopes	5052
Helena Marker	5000
Identification Labels	5006
Zip Zone® Chamber Wicks	5081
Glue Stick	5002
PermaClear	4950

Materials Needed, but not Provided:

- Glacial acetic acid
- Absolute methanol
- 5% acetic acid – Mix 5 parts of glacial acetic acid with 95 parts deionized water.

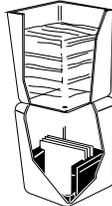
SUMMARY OF CONDITIONS

Plate	Titan® III-H
Buffer	Supre-Heme® dissolved in 980 mL deionized water
Soaking Time for Plates	5 minutes
Sample Size (hemolysate)	5 µL
Number of Applications	One (1)
Electrophoresis Time	25 minutes
Voltage	350 volts
Staining Time (total)	20 minutes
Drying Time	10 minutes at 56°C
Scanning Wavelength	525 nm

STEP BY STEP METHOD

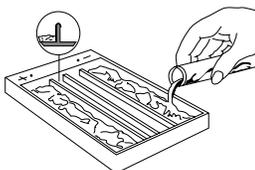
A. Preparation of the Titan® III-H Plate

- Dissolve one package Supre-Heme® Buffer in 980 mL deionized water.
- Properly code the required number of Titan® III-H Plates by marking on the glossy hard side with a marker.
- Soak the required number of plates in Supre-Heme® Buffer for 5 minutes. The plates should be soaked in the bufferizer according to the instructions provided. Alternately, the plates may be wetted by slowly and uniformly lowering a rack of plates into the buffer. The same soaking buffer may be used for soaking up to 12 plates or for approximately one week if stored tightly closed. If used for a prolonged period, residual solvents from the plates may build up in the buffer and cause poor separation of the proteins or, evaporation may cause greater buffer concentration.



B. Preparation of Zip Zone® Chamber

- Pour approximately 100 mL of Supre-Heme® Buffer into each of the outer sections of the Zip Zone® Chamber.
- Wet two chamber wicks in the buffer and drape one over each support bridge being sure it makes contact with the buffer and that

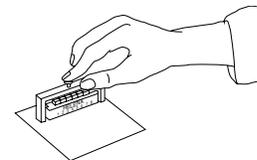
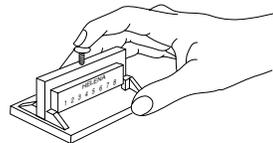
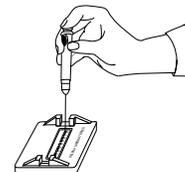


there are no air bubbles under the wicks.

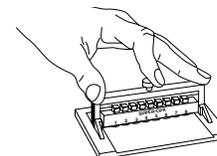
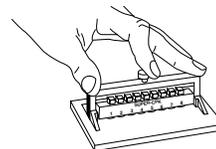
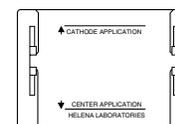
- Cover the chamber to prevent buffer evaporation. Discard the buffer and wicks after use.

C. Sample Preparation and Application

- Prepare a hemolysate of the patient samples as follows:
 - Using whole blood: Add 1 part whole blood to 3 parts Hemolysate Reagent. Mix well and allow to stand 5 minutes.
 - Using packed cells: Mix 1 part packed red blood cells to 6 parts Hemolysate Reagent. Mix well and allow to stand 5 minutes. NOTE: If removal of denatured hemoglobins from the sample is deemed necessary, see the **Alternate Sample Preparation Procedure**.
- Place 5 µL of the patient hemolysates or 5 µL of the Hemo Controls into the wells of the Sample Well Plates using the Microdispenser. Do not prepare a hemolysate of the Hemo Controls.
- To prevent evaporation, cover the Sample Well Plate with a glass slide, if the samples are not used within 2 minutes.
- Prime the applicator by depressing the tips into the sample wells 3 or 4 times. Apply this loading to a piece of blotter paper. Priming the applicator makes the second loading much more uniform. Do not load applicator again at this point, but proceed quickly to the next step.



- Remove the wetted Titan® III Plate from the buffer with the fingertips and blot once firmly between two blotters. Place the plate in the aligning base, cellulose acetate side up, aligning the top edge of the plate with the black scribe line marked "CATHODE APPLICATION". The identification mark should be aligned with sample No. 1. Before placing the plate in the aligning base, place a drop of water or buffer on the center of the aligning base. This prevents the plate from shifting during the sample application.
- Apply the sample to the plate by depressing the applicator tips into the sample well 3 or 4 times and promptly transferring the applicator to the aligning base. Press the button down and hold it 5 seconds.



Alternate Sample Preparation Procedure:

If removal of denatured hemoglobins from the sample is deemed necessary, perform the following steps:

- Centrifuge the blood sample at 3500 RPM for 5 minutes.
- Remove the plasma from the sample and wash the red blood cells in 0.85% saline (v/v) three times. After each wash, centrifuge the cells for 10 minutes at 3500 RPM.
- Add 1 volume deionized water and 1/4 volume toluene (or carbon tetrachloride) to the washed red cells. Vortex at high speed for one minute. Centrifuge the samples at 3500 RPM for 10 minutes.
- If toluene is used, the top layer in the tube will contain cell stroma and should be removed with a capillary pipette before proceeding to the next step. The clear middle layer contains the desired sample. If carbon tetrachloride is used, all red cell waste material will be contained in the bottom of the tube after centrifugation.
- Filter the clear red solution through two layers of Whatman #1 filter paper.

D. Electrophoresis of Sample Plate

1. Quickly place the plate in the electrophoresis chamber, cellulose acetate side down, such that the sample end is toward the cathodic (-) side of the chamber. Place a weight (glass slide, etc.) on the plate to insure contact with the wicks.



2. Place the cover on the chamber, and electrophorese the plate for 25 minutes at 350 volts.

E. Staining the Hemoglobin Bands

1. Remove the plates from the electrophoresis chamber and stain in Ponceau S for 5 minutes.
2. Destain in 3 successive washes of 5% acetic acid. Allow the plates to stay in each wash 2 minutes or until the background is white.
3. The plates may be dried and stored for a permanent record at this point. If a transparent background is desired for densitometry, proceed to the next step.

If using Clear Aid Solution:

4. Dehydrate, by washing the plate twice in absolute methanol, for two minutes each wash. Allow the plate to drain for 5-10 seconds before placing in the next solution.
5. Place the plate into the Clear Aid solution for 5-10 minutes.
6. Drain off excess solution. Then place the plate, acetate side up, onto a blotter, and into an I.O.D., Micro-Hood, or other drying oven at 50-60°C for 15 minutes or until dry.

If using PermaClear Solution:

4. Place the plate(s) into the diluted PermaClear clearing solution for 2 minutes.
5. Drain off excess solution by holding plate(s) vertically for 1 minute. Then place the plate, acetate side up, onto a blotter, and into an I.O.D., or other drying oven at 50-60°C for 15 minutes or until dry.

F. Evaluation of the Hemoglobin Bands

1. Qualitative evaluation: The hemoglobin plates may be inspected visually for the presence of abnormal hemoglobin bands. The Helena Hemo Controls provide a marker for band identification.
2. Quantitative evaluation: Determine the relative percent of each hemoglobin band by scanning the cleared and dried plates in the densitometer using a 525 nm filter.

Stability of End Product: The dried plates are stable for an indefinite period of time, and may be stored in Titan Plastic Envelopes.

Calibration: A calibration curve is not necessary because relative concentration of the bands is the only parameter determined.

Quality Control: Four controls for hemoglobin electrophoresis are available from Helena Laboratories: AA₂ Hemo Control (Cat. No. 5328), ASA₂ Hemo Control (Cat. No. 5329), AFSA₂ Hemo Control (Cat. No. 5330), and AFSC Hemo Control (Cat. No. 5331). The controls should be used as markers for the identification of the hemoglobin bands, and they may be quantitated for verification of the accuracy of the procedure. Refer to the package insert provided with the controls for assay values and migration patterns. Use at least one of these controls on each plate run.

RESULTS

Figures 1 illustrates how the combination of cellulose acetate and citrate agar electrophoresis can be used in tandem for the identification of hemoglobins. Figure 2 lists the relative mobilities of various hemoglobin mutants on cellulose acetate and citrate agar plates.

Calculation of Unknown: The Helena EDC, CliniScan® 3 and other Helena densitometers with computer accessories will automatically print the relative percent of the bands.

LIMITATIONS

Some abnormal hemoglobins have similar electrophoretic mobilities and must be differentiated by other methodologies.

Further testing required:

1. Citrate agar electrophoresis may be a necessary follow-up test for confirmation of abnormal hemoglobins detected on cellulose acetate.
2. Isoelectric focusing, high performance liquid chromatography, globin chain analysis (both acid and alkaline) and structural studies may be necessary in order to positively identify some of the more rare hemoglobins.
3. Anion exchange column chromatography is the most accurate method for quantitating HbA₂. Helena Laboratories' Sickie-Thal Quik Column® Method (Cat. No. 5334) for quantitation of HbA₂ in the presence of HbS, or the Beta-Thal HbA₂ Quik Column® Procedure (Cat. No. 5341) are recommended. HbA₂ quantitation is one of the most important diagnostic tests in the diagnosis of β-thalassemia trait.

4. Low levels of HbF (1-10%) may be accurately quantitated by radial immunodiffusion using the Helena HbF-QUIPlate Procedure (Cat. No. 9325).

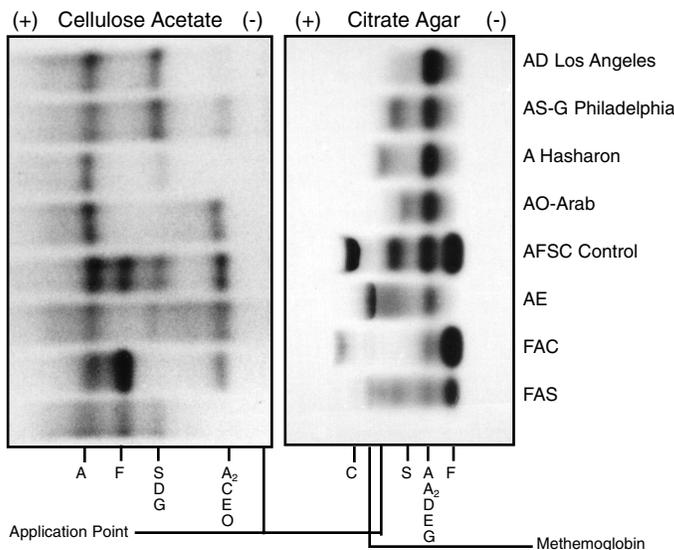


Figure 1. Electrophoretic Mobilities of Hemoglobins on Titan® III Cellulose Acetate and on Titan® IV Citrate Agar.

	Cellulose Acetate						Citrate Agar							
	+	0	-2.6	-5.2	-10	-	-	-4.4	-0	+5.8	+10	+		
	A	F	S	D	G	A ₂	C	S	A	F	A ₂	D	E	G
S						-5.2								+5.8
C							-10							+10
*E							-10							0
Lepore			-5											0
G Philadelphia			-5.2											0
D Punjab			-5.2											0
O-Arab										-9.7				+1.7
*Hasharon										-5.5				+6.25
H														0
Constant Spring														0
Malmo														-1.1
A ₂ '														0
Wood														-2.25
Barts														-4.0
*Köln														-2.5
N Baltimore														0
ASG Philadelphia														+5.8
J Oxford														0
J Baltimore														0
*Tacoma														0
*Lufkin														0
*Camperdown														0
K														-4.0
Hope														-4.0
Camdem														-2.8
New York														0
*G San Jose														+7.5
C Harlem														-10.0

O Arab - Migration varies on citrate agar from Hemoglobin A through Hemoglobin S.
 J Baltimore - Trait is approximately 50% of the total.
 J Oxford - Trait is approximately 25% of the total.
 *Unstable hemoglobin
 D Los Angeles and D Punjab are the same hemoglobin.
 C Harlem and Georgetown are the same hemoglobin.
 Köln is broadly smudged on both media possibly due to instability.

Figure 2. Relative Electrophoretic Mobilities of Hemoglobins on Celulose Acetate and Citrate Agar.¹¹

REFERENCE VALUES

At birth, the majority of hemoglobin in the erythrocytes of the normal individual is fetal hemoglobin, HbF. Some of the major adult hemoglobin, HbA, and a small amount of HbA₂, are also present. At the end of the first year of life and through adulthood, the major hemoglobin present is HbA with up to 3.5% HbA₂ and less than 2% HbF.

INTERPRETATION OF RESULTS

Most hemoglobin variants cause no discernible clinical symptoms, so are of interest primarily to research scientists. Variants are clinically important when their presence leads to sickling disorders, thalassemia syndromes, life long cyanosis, hemolytic anemias or erythrocytosis, or if the heterozygote is of sufficient prevalence to warrant genetic counseling. The combinations of Hb S-S, Hb S-D-Los Angeles, and Hb S-O Arab lead to serious sickling disorders.² Several variants including HbH, HbE-Fort Worth and Hb Lepore cause a thalassemic blood picture.² The two variant hemoglobins of greatest importance in the U.S., in terms of frequency and pathology are HbS and HbC.² Sickle cell anemia (HbSS) is a cruel and potentially lethal disease. It first manifests itself at about 5-6 months of age. The clinical course presents agonizing episodes of pain and temperature elevations with anemia, listlessness, lethargy, and infarct in virtually all organs of the body. The individual with homozygous HbCC suffers mild hemolytic anemia which is attributed to the precipitation or crystallization of HbC within the erythrocytes. Cases of HbSC disease are characterized by hemolytic anemia that is milder than sickle-cell anemia. The thalassemias are a group of hemoglobin disorders characterized by hypochromia and microcytosis due to the diminished synthesis of one globin chain (the α or β) while synthesis of the other chain proceeds normally.^{9,10} This unbalanced synthesis results in unstable globin chains. These precipitate within the red cell, forming inclusion bodies that shorten the life span of the cell. In α -thalassemias, the α -chains are diminished or absent. In β -thalassemia, the β -chains are affected. Another quantitative disorder of hemoglobin synthesis, hereditary persistent fetal hemoglobin (HPFH), represents a genetic failure of the mechanisms that turn off gamma chain synthesis at about four months after birth, which results in a continued high percentage of HbF. It is a more benign condition than the true thalassemias, and persons homozygous for HPFH have normal development, are asymptomatic and have no anemia.¹⁰

The most common hemoglobin abnormalities:

Sickle Cell Trait

This is a heterozygous state showing HbA and HbS, and a normal amount of HbA₂ on cellulose acetate. Results on citrate agar show hemoglobins in the HbA and HbS migratory positions (zones).

Sickle Cell Anemia

This is a homozygous state showing almost exclusively HbS, although a small amount of HbF may also be present.

Sickle-C Disease

This is a heterozygous state demonstrating HbS and HbC.

Sickle Cell-Thalassemia Disease

This condition shows HbA, HbF, HbS, and HbA₂. In Sickle Cell β -Thalassemia HbA is absent.

Thalassemia-C Disease

This condition shows HbA, HbF and HbC.

C Disease

This is a homozygous state showing almost exclusively HbC.

Thalassemia Major

This condition shows HbF, HbA and HbA₂.

BIBLIOGRAPHY

1. Wintrobe, Maxwell M. Clinical Hematology 6th Edition, Lea and Febiger, Philadelphia, 1967.
2. Fairbanks, V.F., Diagnostic Medicine, Nov/Dec., 53-58, 1980.
3. Schneider, R.G., et al., Laboratory Identification of the Hemoglobins, Lab Management, August, 29-43, 1981.
4. Center for Disease Control, Laboratory Methods for Detecting Hemoglobinopathies, U.S. Department of Health and Human Services/Public Health Service, 1984.
5. Schneider, R.G., Methods for Detection of Hemoglobin Variants and Hemoglobinopathies in the Routine Clinical Laboratory, CRC Critical Reviews in Clinical Laboratory Sciences, 1978.
6. Schneider, R.G. et al., Abnormal Hemoglobins in a Quarter Million People, Blood, 48(5):629-637, 1976.
7. Huisman, T.H.J. and Schroeder, W.A., New Aspects of the

Structure, Function, and Synthesis of Hemoglobins, CRC Press, Cleveland, 1971.

8. Schmidt, R.M., et al., The Detection of Hemoglobinopathies, CRC Press, Cleveland 1974.
9. Weatherall, D.J. and Clegg, J.B., The Thalassemia Syndromes, Blackwell Scientific Publications, Oxford, 1972.
10. Lehman, H. and Huntsman, R.G., Man's Haemoglobins, J.B. Lippincott Co., Philadelphia, 1974.
11. Personal communication from Dr. Virgil Fairbanks.

HEMOGLOBIN ELECTROPHORESIS

HARDWARE

	Cat. No.
Super Z-12 Applicator Kit (12 samples)	4093
Super Z Applicator Kit (8 samples)	4088
Zip Zone Chamber	1283
Microdispenser and Tubes	6008
1000 Staining Set	5122
Bufferizer	5093
I.O.D.	5116
EWS Digital Power Supply	1520

CONSUMABLES

Titan® III-H Cellulose Acetate (94 mm x 76 mm)	3021
Titan® Cellulose Acetate (76 mm x 60 mm)	3022
Supre-Heme Buffer	5802
Hemo AFSA ₂ Control	5330
Hemo AA ₂ Control	5328
Hemo AFSC Control	5331
Hemo ASA ₂ Control	5329
Hemolysate Reagent	5125
Ponceau S	5526
Clear Aid	5005
Perma Clear Solution	4950
Titan Blotter Pads	5034
Zip Zone® Prep	5090
Titan Plastic Envelopes	5052
Helena Marker	5000
Identification Labels	5006
Zip Zone® Chamber Wicks	5081
Glue Stick	5002

For Sales and Order Information, and Technical or Service Assistance, call 800-231-5663 toll free.

Helena Laboratories warrants its products to meet our published specifications and to be free from defects in materials and workmanship. Helena's liability under this contract or otherwise shall be limited to replacement or refund of any amount not to exceed the purchase price attributable to the goods as to which such claim is made. These alternatives shall be buyer's exclusive remedies.

In no case will Helena Laboratories be liable for consequential damages even if Helena has been advised as to the possibility of such damages.

The foregoing warranties are in lieu of all warranties expressed or implied including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose.

Shaded areas indicate that text has been modified, added or deleted.